| AMENDMENT OF SOLICITATI | ON/MODIFICATI | ON OF CONTR | ACT | 1. Contract I | | Page 1 Of5 |
|---|---|---|------------|----------------------------|-------------------------------------|------------------------------|
| 2. Amendment/Modification No. | 3. Effective Date | 4. Requisition/Purc | | | | (If applicable) |
| 0001 | 2001JUN04 | SEE SCHE | DULK | i | | |
| 6. Issued By | Code W52H09 | 7. Administered By | (If other | than Item 6) | <u> </u> | Code |
| TACOM-ROCK ISLAND AMSTA-LC-CFA | |] | | | | |
| NANCY FRASER (309) 782-3239 | | | | | | |
| ROCK ISLAND IL 61299-7630 | | ł | | | | |
| EMAIL: FRAGERNORIA.ARMY.MIL | | | | D.4.0 | 4 | |
| 8. Name And Address Of Contractor (No., Stre | et. City, County, State and | | 3D | PAS PA. Amendmen | ADP : it Of Solicitation | |
| D&E Industries, Inc. | | · | 쁘 | DAAB20-01-T- | | |
| P.O. Box 3089 | | | | 9B. Dated (See | | |
| Huntington, WV 25702-00 |)89 | | | 2001APRIG | | |
| | | | | 10A. Modificat | ion Of Contract | /Order No. |
| | | | | | | |
| Code Facility Code | | | | 10B. Dated (Se | e Item 13) | |
| | HIS ITEM ONLY APPLI | ES TO AMENDMENT | S OF 8 | OLICITATION | s | |
| X The above numbered solicitation is amend | | | | | | |
| x is extended, is not extended. | 1001JUN22 01:45pm | | shatonif i | or receipt or Ort | | |
| Offers must acknowledge receipt of this ame | udment prior to the hour : | and date specified in t | e aolich | ntion or as amo | ided by one of t | he following methods: |
| (u) By completing items 8 and 15, and return offer submitted; or (c) By separate letter or t | ing <u>2 signed</u> copies a | of the amendments: (b) | By ack | newledging rocal | ipt of this ame n | dmeat on each copy of the |
| ACKNOWLEDGMENT TO BE RECEIVED | | | | | | |
| SPECIFIED MAY RESULT IN REJECTION change may be made by telegram or letter, p | NOF YOUR OFFER. IF | by virtue of this amend | ment yo | n desire to chan | ge an offer aire | ady submitted, such |
| opening hour and date specified. | | reffet hirkes Leterance | re the si | pateration and th | in amenument, | THE IN CASSIANT DUNCE SO THE |
| 12. Accounting And Appropriation Data (If req | uired) | | | | | |
| | | | | | | |
| 13. THIS ! | ITEM ONLY APPLIES T It Modifies The Contra | | | | ers | |
| A. This Change Order is Issued Pursuan The Contract/Order No. In Item 10A | | | | The Ch | anges Set Forth | ln Item 14 Are Made in |
| B. The Above Numbered Contract/Ords | r is Modified To Reflect T | | anges (s | uch as changes to | n paying office, | appropriation data, etc.) |
| Set Forth In Item 14. Pursuant To Ti C. This Supplemental Agreement Is Ente | *************************************** | | | | | |
| D. Other (Specify type of modification as | nd authority) | | | ",,, | | |
| E, IMPORTANT: Contractor is not. | | | | - | | |
| 14. Description Of Amondment/Modification (C | reanized by UCF section | this document and ret beadings, including so | wrn | | opies to the Issu t matter where | |
| | - • | | | · - · | | • |
| ere ercond page for description | | | | | | |
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| Except as provided berein, all terms and conditi | one of the document arts | anaed in item 04 and | A | | d namatus nest | annud and in full faces |
| and offect | one of the nocement later. | dilete in Helli by OL Tr | (A) 43 HC | itetorore cusuze | u, remuna unci | walker stud to this loves |
| 15A. Name And Title Of Signer (Type or print) | | 16A. Name An | d Title (| Of Contracting (| Officer (Type or | print) |
| 15Br Soutractor Offerd | 15C. Date Signed | 16B. United St | ates Of | America | | 16C. Date Signed |
| CARP XC. | | By | -re VI | · | | , une digital |
| (Signature of person authorized to sign) | | | utere o | /SIGNED/ f Contracting Of | fficer) | |
| NSN 7540-01-152-8070 | | 30-105-02 | | | | ORM 30 (REV. 10-83) |

| CONTINUATION SHEET | Reference No. of Document Be | ing Continued | Page 2 of 5 |
|--------------------------------|------------------------------|---------------|-------------|
| CONTINUATION SHEET | PHN/SHN DAAR20-01-T-0259 | MOD/AMD 0001 | |
| Name of Offeror or Contractor: | | | |

SUPPLEMENTAL INFORMATION

The purpose of this amendment is to correct pricing lines, Section B, CLIN 0 001, per page 3 of this amendment .

Additionally, CLIN 0001AC, Production Quantity Without First Article, delivery "Days After Award" is changed from 300 days to 150 days.

The bid opening date is extended to 22 Jun 01.

*** END OF MARRATIVE A 001 ***

Page 3 of 5 Reference No. of Document Being Continued CONTINUATION SHEET PUN/SIIN DAAR20-01-T-0259 MOD/AMD 0001 Name of Offeror or Contractor: SUPPLIES/SERVICES QUANTITY UNIT UNIT PRICE AMOUNT ITEM NO SUPPLIES OR SERVICES AND PRICES/COSTS 1000 Supplies or Services and Prices/Costs PRODUCTION QUANTITY SECURITY CLASS: Unclassified With First Article Approva 1 Celivery Shall Be FOB Destination 42,65 * 11,089, 260 Without First Article Approval (Delivery of 0001AA & 0001AB Not Required) 260 :11.089. Delivery Shall Be FOB Destination \$42.65 PER AMENDMENT DATED: 200LJUN04 (End of narrative B002) Packaging and Marking 0001AA DATA ITEM NOUN: FIRST ARTICLE TEST REPORT SECURITY CLASS: Unclassified Packaging and Marking Inspection and Acceptance INSPECTION: Origin ACC ACCEPTANCE: Origin Deliveries or Performance SUPPL DOC REL CD <u>Miletrip</u> ADDR SIG CD MARK FOR TP CD 001 CUANTITY DAYS AFTER AKARD DEL REL CO 0150 001 1 POB POINT: Destination SHIP TO: (255555) TACON-ROCK ISLAND ATTN AMETA-LC-CFA ROCK ISLAND IL 61299-7630 PREIGHT ADDRESS SER SECTION E 0001AB PRODUCTION QUANTITY WITH FIRST ARTICLE

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| 1. Request No. PAAE30-01 -T-025 | 2. Date is | | | Cert For Nat Def. Un Reg. 2 and/or DMS R | | Rating DOAS |
| 5A. Issued By TACOM-ROCK ISLA AMSTA-LC-CFA | ND | W52H09 | | 6. Deliver by (Date | | |
| ROCK ISLAND IL | 61299 7610 | | | 7. Delivery | | |
| | | | | Destination | ×ι | ther |
| 5B. For Informatio NANCY PRASER EMAIL: FRASERN⊌ | (309)7 | lephone no.) (No collect calls) 182-3239 | | 1 | | |
| 8. To: Name and A | ddress, including Zip | Code | | 9. Destination (Con Zip Code) | signee and add | ress, including |
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| | | | | | See Schedule | |
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| 10. Please Furnish the Issuing Office i | Block SA On ple | PORTANT: This is a request fouse indicate on this form and re | turn it to the address in Blo | ck 5B. This request d | ioes not commi | the Government to |
| or Before Close of I (Date) 2001MA | y, a Su | y any costs incurred in the prep pplies are of domestic origin unit this Request for Quotation must | ess otherwise indicated by q | uoter. Any interpreta | o contract for a Lijons and/or co | supplies or services. rtifications attached |
| | | | licable Federal, State, and l | ocal taxes) | | |
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| 12. Discount For Pr | • | | b. 20 Calendar Days | c. 30 Calendar I | | Calendar Days |
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Telephone (304) 736-3416 Fax (304) 736-1517

Ms. Nancy Fraser TACOM-ROCK ISLAND AMSTA-LC-CFA-A **ROCK ISLAND IL 61229-7630** RE: Request No. DAAE20-01-T-0259

June 22, 2001

Dear Ms. Fraser:

Here is my addendum to Standard Form 18 (Rev. 8-95) for Request No. DAAE20-01-T-0259.

- 1. This offer is firm for 90 calendar days.
- 2. I do not have any Government Contracts.
- 3. For the answers to any technical questions please contact the writer Jack Klim 304-736-3416
- 4. Attached is QS 9000 / ISO 9002 Certificate
- 5. Statement of Work

Company Profile

D & E Industries, Inc. Kyle Lane, Route 2 North P.O. Box 3089 Huntington, WV 25702 (304) 736-3416 Phone (304) 736-1517 Fax http://www.decams.com Duns # 00-500-3553 Tax ID Code 55-046-1419 Cage Code 0GMN9

Contact Person(s): Jack Klim - President jackklim@decams.com

Brief description of services:

D & E Industries, Inc. has been a leading manufacturer of upset / press forgings and precision (CNC) machining for various markets since 1960. In addition to sales in the US, D&E actively exports products to Canada, Mexico, the South Africa and Australia.



DAAE20-01-T-0259 Page 1

Some of our major product applications include precision finished brake camshafts for truck and trailer axles, input drive gear forgings for automotive transmissions, cylinder head bolts for locomotive diesel engines, and axle housings for small utility vehicles. Our customers include Eaton Corporation, Dana Corporation, Clark Hurth Components, General Motors - EMD, Kenworth, Great Dane, Trailmobile and Wabash National.

Capabilities:

Forging - Part size for 1300 Ton and 1600 Ton Forging Presses, also for 2" Upsetters, CNC Vertical Machining Centers - 32" X 26" X 26" envelope maximum.

CNC Turning - 10" diameter x 36" length

- 25" diameter x 12" length

Electrical Induction Heat Treating - Ferrous based alloy up to 40" lengths.

We have excellent capability in close tolerance "near net shape" forgings and our own precision machining gives our customers an exceptional, high quality finished part. For those who choose to do their own machining, "near net shape" offers significant savings over conventional forgings.

Quality Control System:

Statistical Process Control (SPC) fully integrated. OS 9000 / ISO 9002 Certified

We have been awarded the OSHA - Federal "Safety and Health Administration Recognition Program". (Sharp's Award) We are at less than 34% of our peer group average nationally for lost time accidents. One of only two companies in West Virginia to receive this award.

The modern facility is located in the Huntington Industrial Park. The current manufacturing space houses 55 employees in two connected buildings (40,000 sq. ft.)

Brief description of goods and/or services:

SIC CODES/CATEGORIES: Products:

3451 - Screw machine products

3452 - Bolts, nuts

3452 - Mining machinery and equipment

3460 - Metal forgings and stampings

3462 - Iron and steel forgings

3463 - Non ferrous, iron and steel forgings

3499 - Fabricated Metal Products

3599 - Crankshafts and camshafts, machining; Machine shops

3714 - Motor vehicle parts and accessories

3743 - Railroad equipment

主题 医基门氏管的 海绵 电电路 人名

EQUIPMENT LIST

FORGING EQUIPMENT

2" Upsetters - Acme 1300 Ton Ajax Forging Press 1600 Ton Erie Forging Press

COMPUTER NUMERICAL CONTROLLED (CNC) EQUIPMENT

Cincinnati Milacron 10VC-1000 CNC Vertical Milling Center

Cincinnati Milacron 1408-4A Four Axis CNC Universal Turning Center Cincinnati Milacron 1410-4A Four Axis CNC Universal Turning Center

Cincinnati Milacron MT 300- Four Axis CNC Universal Turning Center w/ live tooling

Haas VF3 Vertical Machining Center

CNC PROGRAMMING SOFTWARE

SmartCAM Rel.. 9.2 - including die and mold generation pkg.

Auto cad Rel.. 13 Cad System

Solid Edge (Solid modeling software) by Intergraph Rel. 4.0

* All CNC machine tools have been networked since 1987

SUPPORT MACHINE TOOLS

Elox Electrical Discharge Machine, Norton Surface Grinder, Barber Coleman Hobs, Kinefac Spline Rolling Machine (cold forming), Allison Campbell Abrasive Cut Off Saw, Hill Acme Production Shear

HEAT TREATING and FORGING EQUIPMENT

Induction Furnaces, 75 to 350 KW - with Optical Pyrometer Controls

FINISHING EQUIPMENT

Sunner Precision Honing Machine

Wheelabrator Tumble blast Machines

OUALITY CONTROL/SPC EQUIPMENT

Starrett Coordinate Measuring Machine - Manual

Mitutoyo Coordinate Measuring Machine model BHN 706 - Full CNC

Optical Comparator - Jones & Lampson

Magnaflux DR-543 Magnetic Particle Inspection Machine

Rockwell - Brinell Hardness Testers

Surtronic Profilometer

Past Performances

D&E supplies product to these customers on a continuous basis. The relationship has been in place for several years. A single P.O. or contract number is only incidential to the total relationship of supplier performance.

Dana Corporation
 1320 West Main Street
 Glasgow, KY 42141

270 659-6224 Mike Barron

 Sirco Industries, Inc.
 4531 Chester Drive Elkhart, IN 46516

219 294-5487 Mark Loge

Dana Cleveland Chassis Plant
 7700 Oak Leaf Road
 Cleveland, Ohio 44146

440 232-9190 ext. 270 Chas Bradic

4. Crane Carrier, Inc. 6901 East Pine Street Tulsa, OK 74115 918 832-7526 ext.526 Bruce Engleman

Dana Canada, Inc.
 Service Parts Division
 Service Road
 Beamsville, ONT Canada LOR1BO

905 563-4991 Carson Brenton

Smithers Quality Assessments, Inc.

CERTIFICATE OF APPROVAL

This is to Certify that the Quality Management System of:

D & E INDUSTRIES, INC.

Route 2 North, Kyle Lane Huntington, West Virginia

having been audited in accordance with QS-9000, Appendix B, Code of Practice, has been assessed and approved by Smithers Quality Assessments, Inc., to the following quality management system standards and requirements:

QS-9000, 1998, 3rd Edition and ISO 9002, 1994

The Quality Management System is Applicable to:

The manufacture of near net and net shape forgings and precision machining work for products used in the transportation industry

Approval

Certificate Number: 97.310.6

Original Approval:

November 6, 1997

Current Certificate:

November 6, 2000

Certificate Expires:

Smithers Quality Assessments, Inc., 425 W. Market St., Akron, Ohio 44303-2099

November 6, 2003

- J. Michael Hochschwender, President



The use of the accreditation mark indicates accreditation in respect of those activities covered by The

ation Cartification Number 97.310.6 The approval is subject to the company maintaining its system to the required standards which will be monitored by



Accredited by
Dutch Council for Accreditation
(RvA)

